

ASSEMBLY INSTRUCTIONS

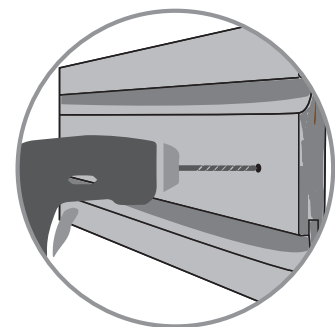
8 X 4 GREENHOUSE



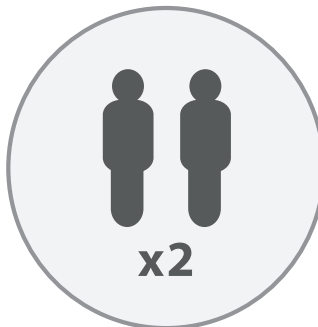
Although every effort has been made to eliminate the prospect of splinters, you are strongly advised to wear gloves during the construction.



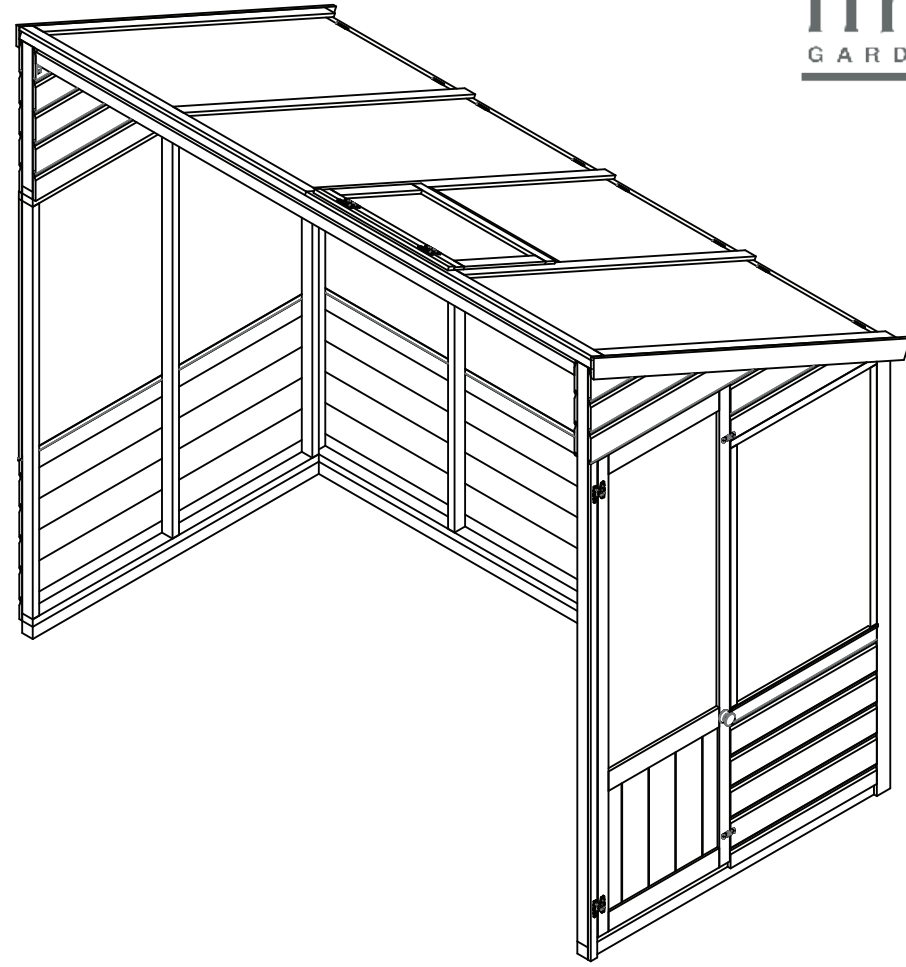
Whilst our products are all manufactured to the highest safety standards we cannot accept responsibility for your safety whilst erecting or using this product.



For ease of assembly, you **MUST** pilot drill all screw holes and ensure all screw heads are counter sunk.



This building will take a minimum of 2 people to construct.



- Before you start please read the instructions carefully
- Ensure there is a spacious, clean and dry area for assembly
- Please check the pack and make sure you have all the parts listed
- Ensure you have the right tools at hand:
 - Phillips screwdriver
 - Step ladder
 - Drill with 2mm bit
 - Stanley knife
 - Wood saw

****Protim Aquatan 75 (621)****

Your building has been treated with Aquatan, a water-based concentrate. The building has been treated by the correct application of aquatan solution and allowed to dry. Aquatan is a decorative finish to colour the wood, which is applied industrially to timber fence panels and garden buildings.

For assistance, please contact customer care:

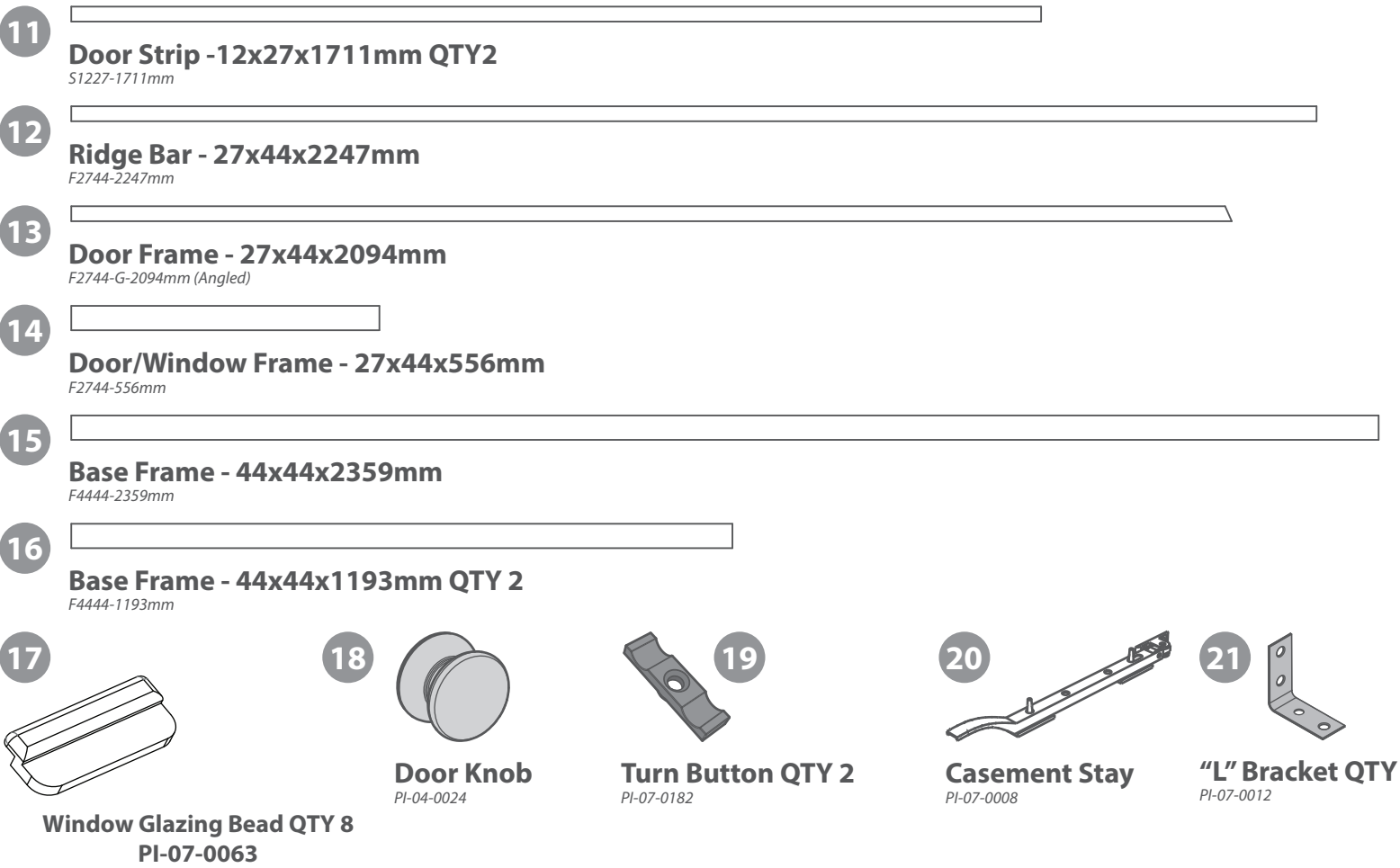
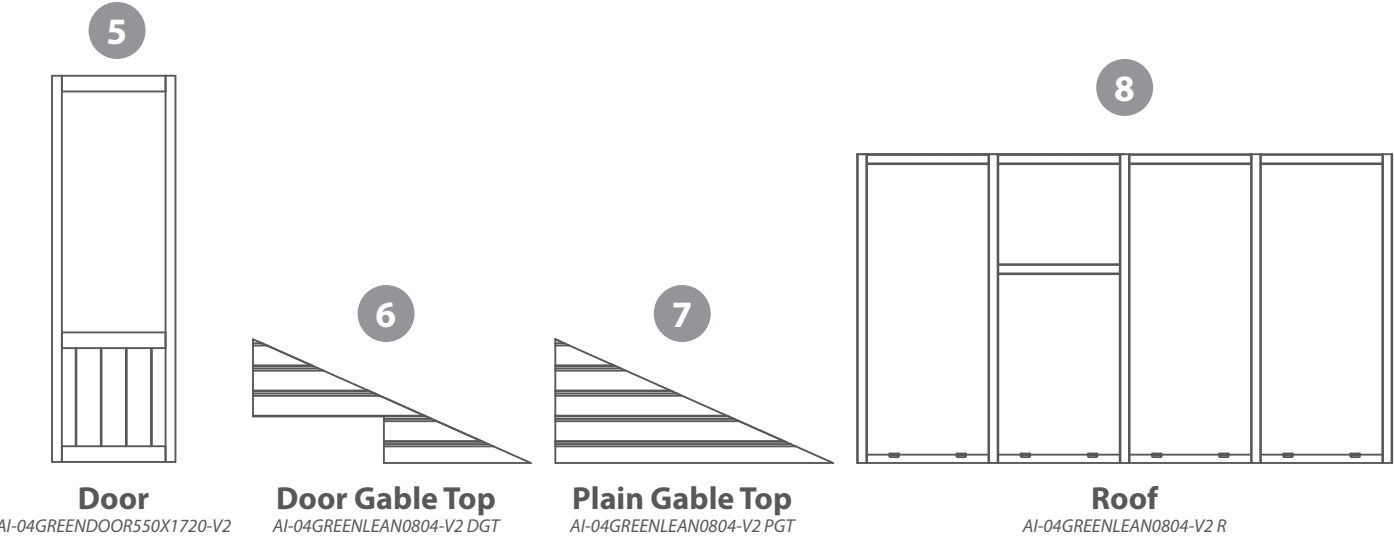
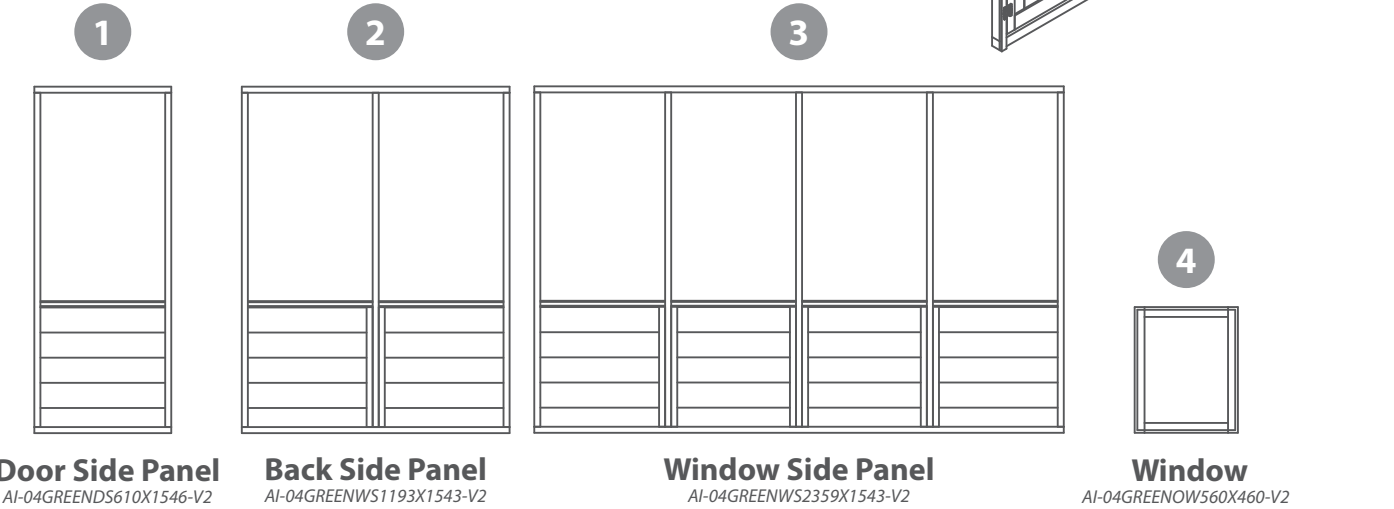
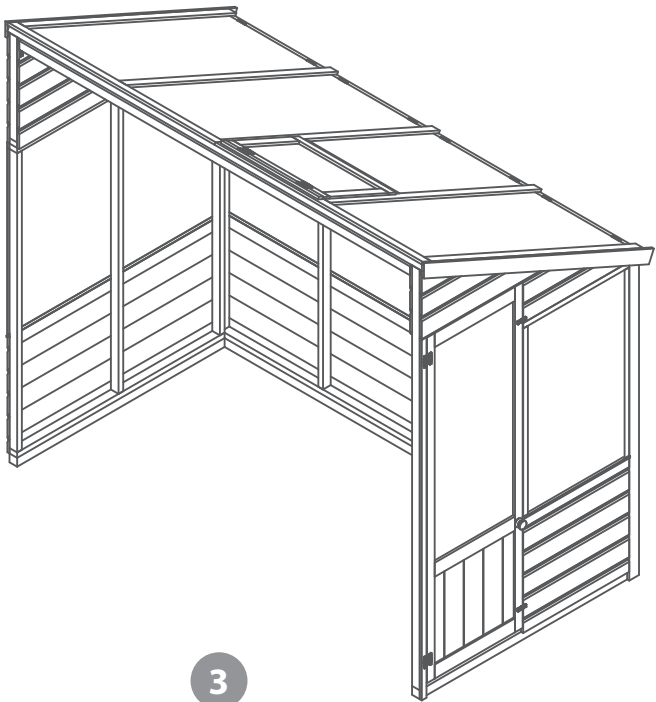
01636 821215
customerservice@merciagp.co.uk
www.merciagardenproducts.co.uk

04GREENLEAN0804-V2

Please retain product label and instructions for future reference

Overall Dimensions:
Width = 2407mm
Depth = 1267mm
Height = 2178mm

Base Dimensions:
Width = 2359mm
Depth = 1237mm



- 22



Strip - 12x56x1582mm QTY2
F1256-1582mm
- 23



Strip - 12x27x1794mm
S1227-1794mm
- 24



Strip - 12x27x556mm
S1227-556mm
- 25



Plastic Window Cill - 610mm
PI-08-0021
- 26



Plastic Window Cill - 2359mm
PI-08-0022
- 27



Plastic Window Cill - 1193mm
PI-08-0019
- 28



Styrene - 560x1305x2mm QTY 3
PI-05-0205
- 29



Styrene - 560x815x2mm
PI-05-0206
- 30



Styrene - 942x570x2mm QTY 7
PI-05-0151
- 31



Strip - 12x44x1332mm QTY 5
S1244-1332mm
- 32



Strip - 12x44x543mm
S1244-541mm

- 33



Strip - 12x27x610mm
S1227-610mm
- 34



Strip - 12x27x1193mm
S1227-1193mm
- 35



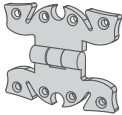
Strip - 12x27x937mm QTY 10
S1227-937mm
- 36



Strip - 12x27x560mm
S1227-560mm
- 37



Strip - 12x20x2359mm
S1220-2359mm
- 38



Butterfly Hinges QTY 4
PI-07-0004

Nail Bag

- 

70mm Screws - 4
- 

30mm Screws - 121
- 

50mm Screws - 31
- 

20mm Screws - 14
- 

40mm Screws - 27
- 

16mm Screws - 16

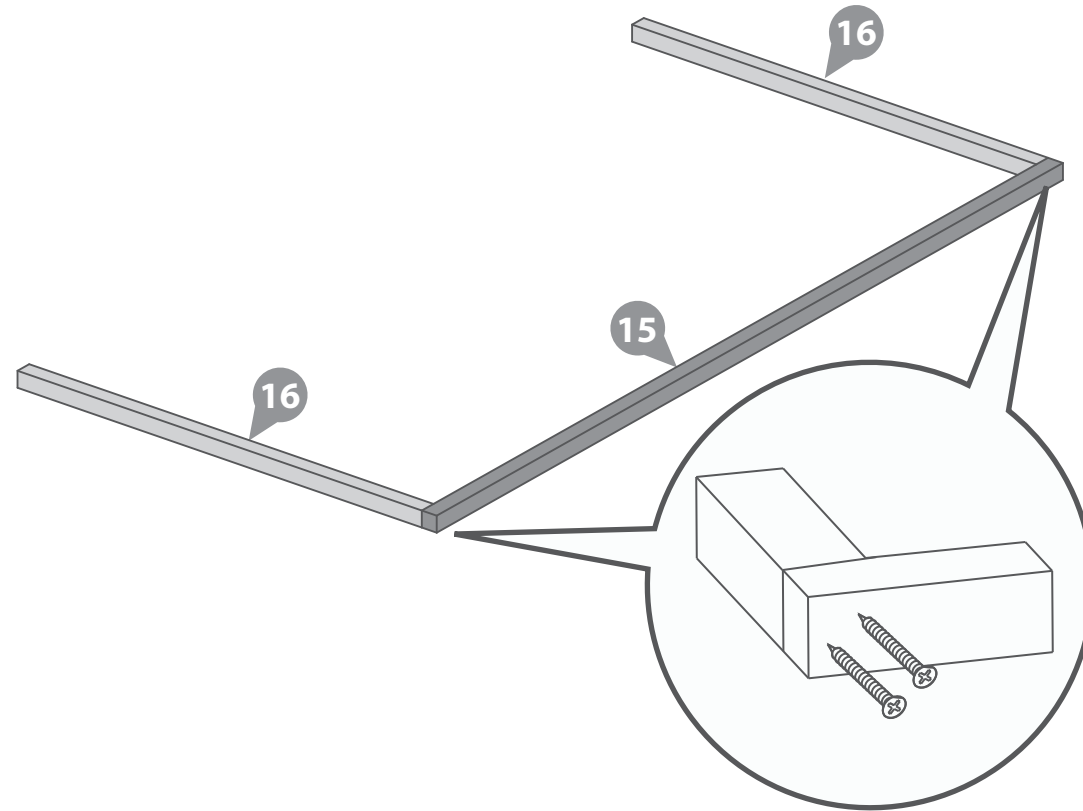
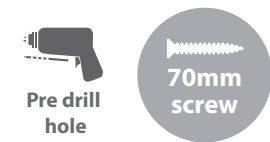
****Please note: Due to variations in house construction methods and materials, *NO* fixings are included with this product. If you are unsure to which fixings you require we recommend that you consult with your local builders merchants or DIY store.****

Step 1

Arrange the base frame(s) (**No's. 15 & 16**) onto your base as shown in the illustration.

Ensure your base is square and layed onto a firm and level surface that has suitable drainage and is free from areas where standing water can collect.

4x70mm screws.

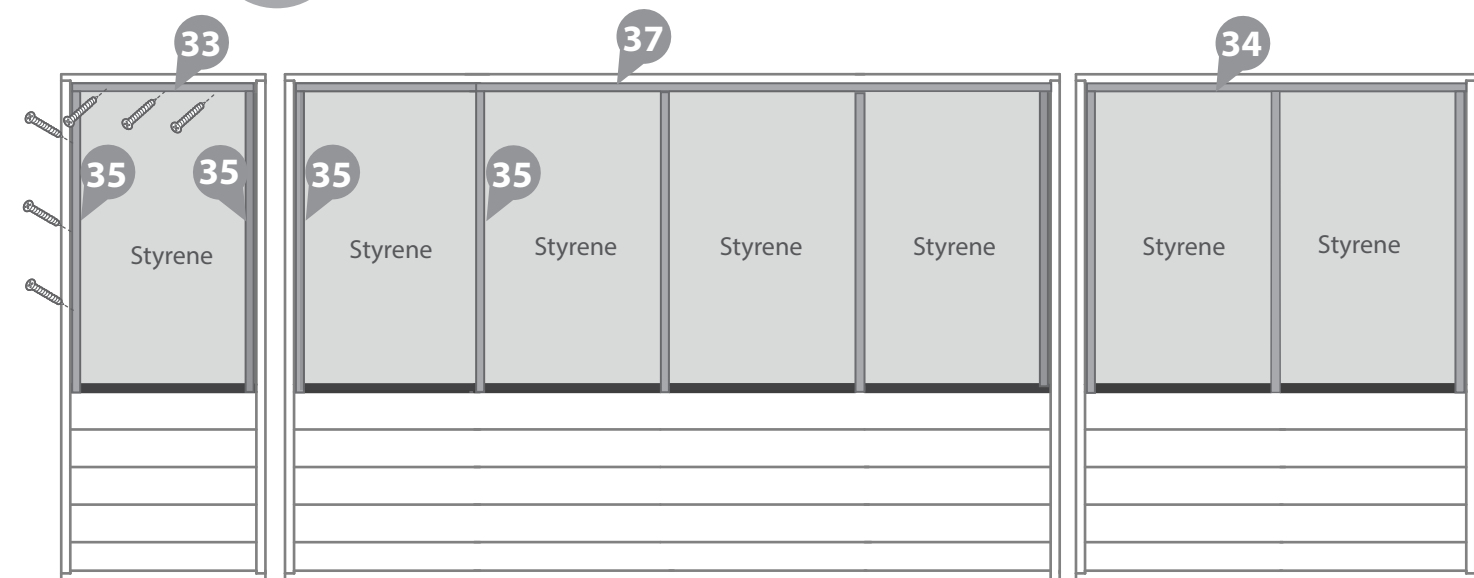


Step 3

Attach the window strips (**No. 33, 34, 35, 37**) using 3x30mm screws as per the diagram. Ensure the framing does not protude the width of the window frame.

Ensure you screw into the window strips to the side of where the styrene meets the window frame.

42x30mm screws

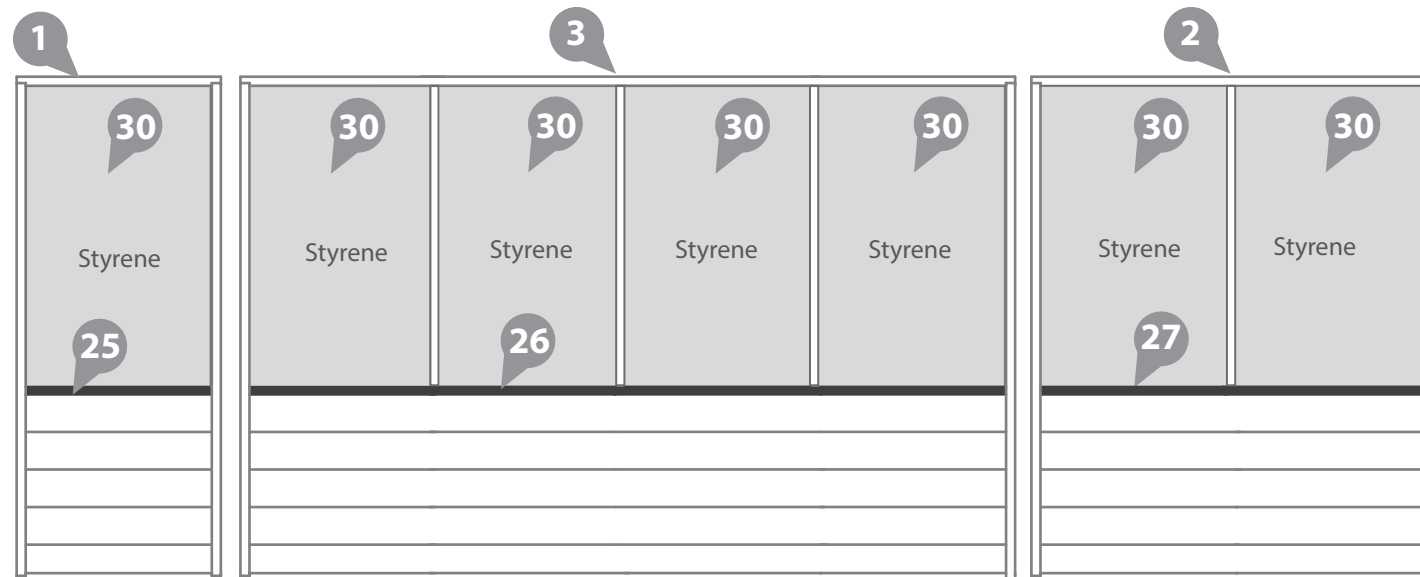
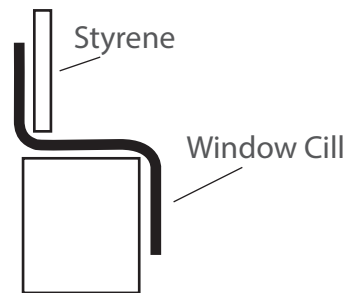


Step 2

Assemble the window panels on the floor.

Place the plastic window cill (**No. 25, 26, 27**) onto the lip of the window panel.

1b. Lay the styrene (**No.30**) on top of each opening so that it overlaps the surrounding framing equally on both sides as per the diagram.

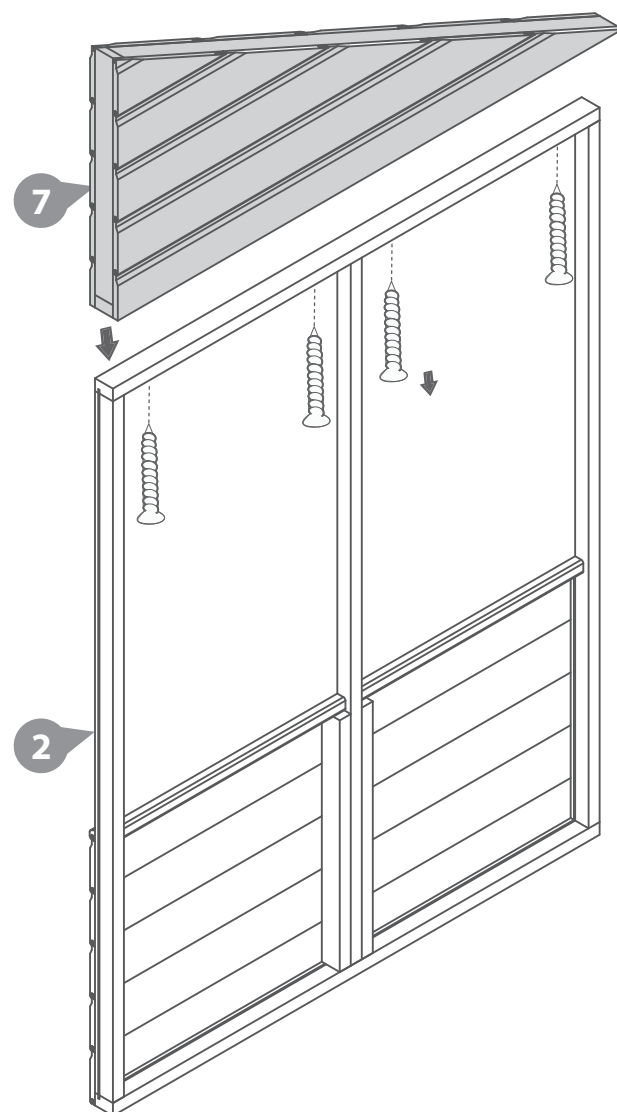
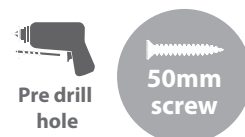


Step 4: Plain Gable Assembly

Place the plain gable top (**No. 7**) onto the back side panel (**No. 2**) and secure from underneath through the framing as shown in the illustration using 4x50mm screws.

***Ensure the framing is flush on the flat edge.**

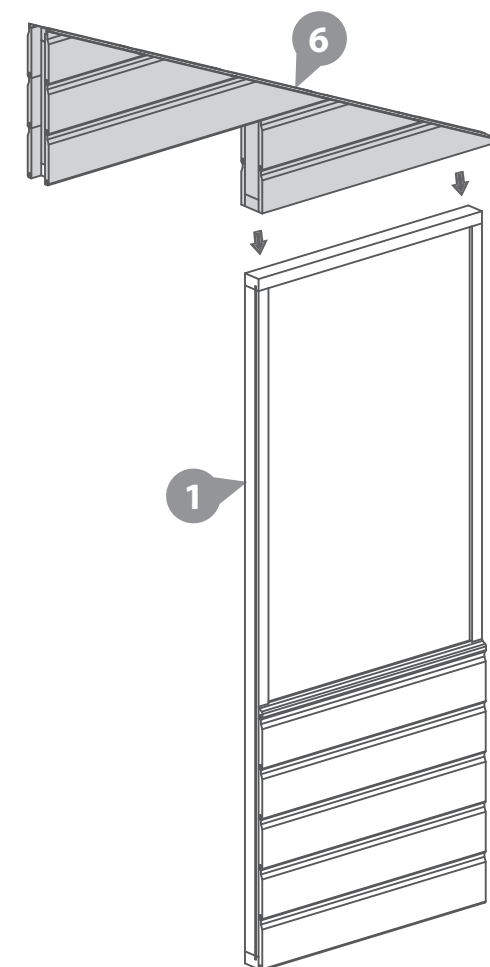
4x50mm screws.

**Step 5: Door Gable Assembly**

Following the same method outlined in **Step 4**, place the door gable top (**No. 6**) onto the door side panel (**No. 1**) and secure from underneath through the framing using 2x50mm screws.

***Ensure the framing is flush on the flat edge.**

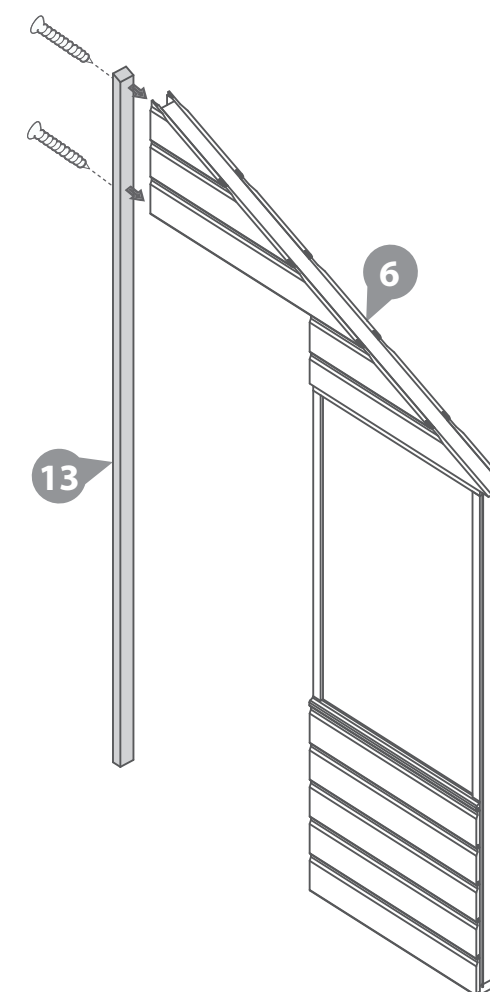
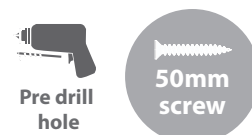
2x50mm screws.

**Step 6 Door Gable Assembly**

Attach the door frame (**No. 13**) to the door gable assembly, fixing the frame into the overhanging boards on the door gable top (**No. 6**) using 2x50mm screws.

***Ensure to screw into the framing on the door gable top.**

2x50mm screws.

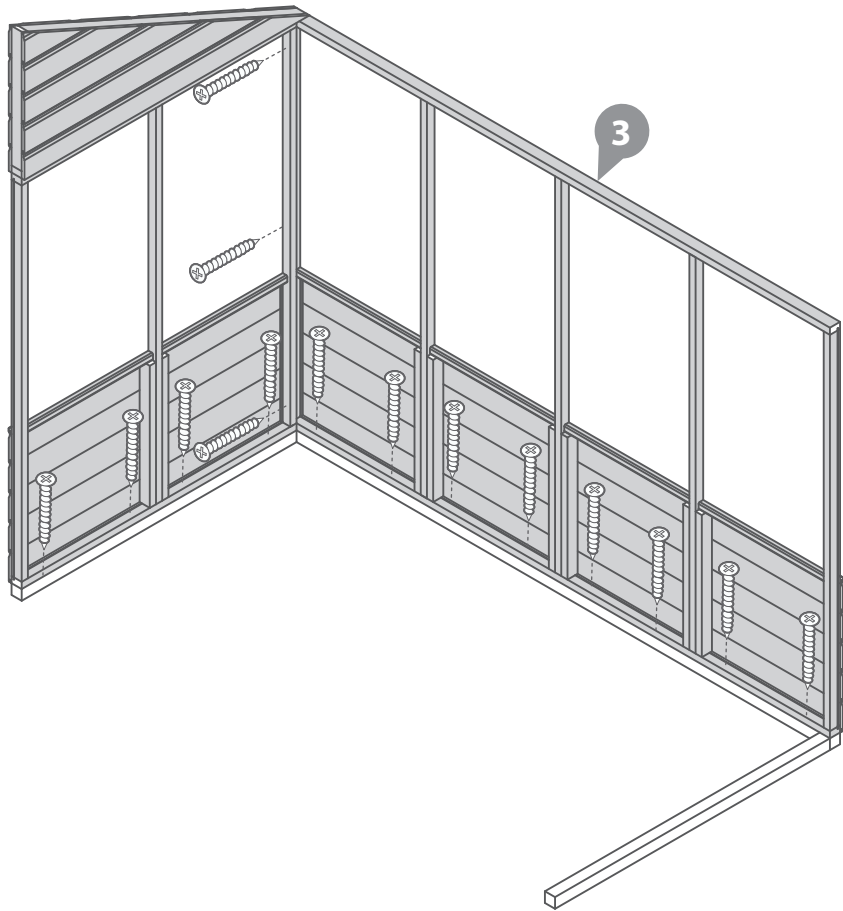
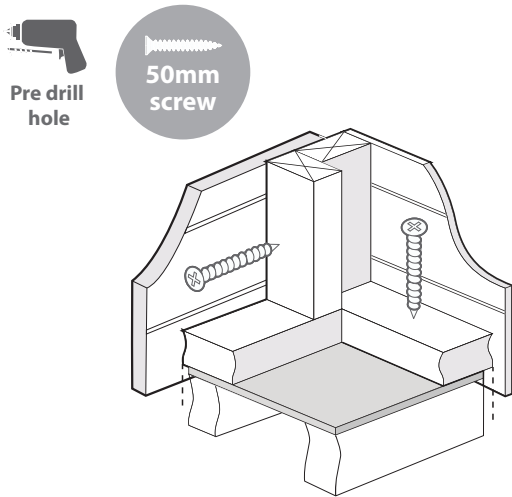


Step 7

Place the assembled plain gable and window side panel (**No. 3**) onto the base frame(s) and fix at the corners using 3x50mm screws.

Secure the panels to the base using 12x50mm screws, screwing through the panels into the base frame(s)

15x50mm screws.

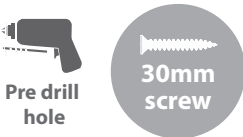


Step 8

Fix the strip (**No. 23**) onto the door frame (**No. 13**) using 3x30mm screws as shown in the illustration.

***Ensure the strip is flush to the inside of the door aperture.**

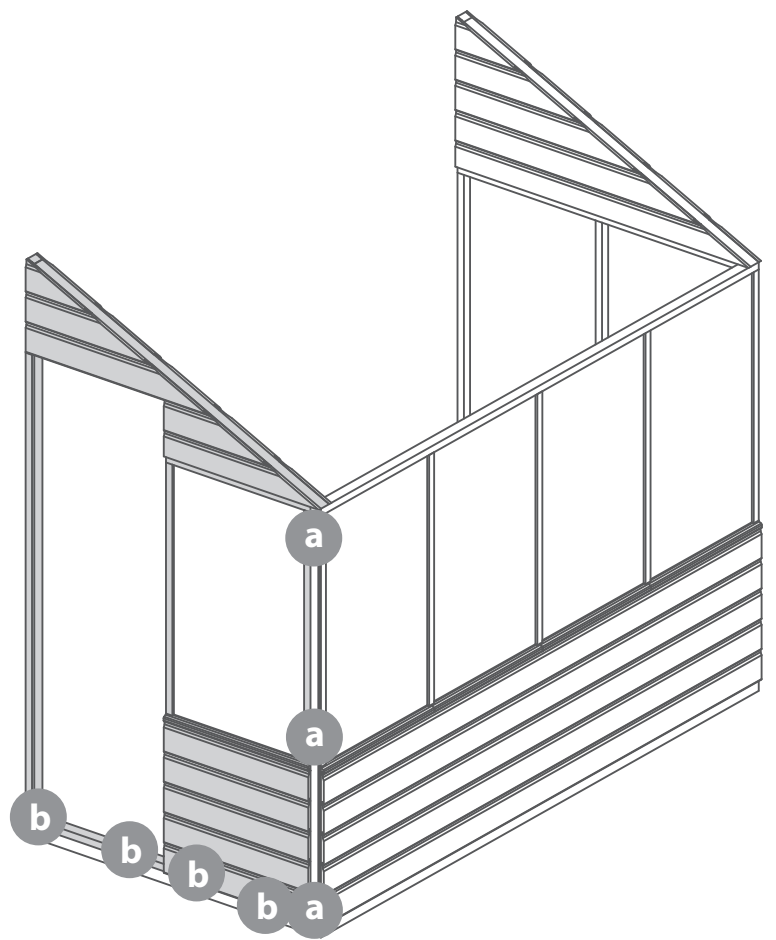
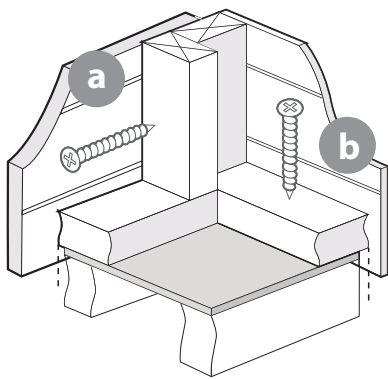
3x30mm screws.



Step 9

Following the same method outlined in **Step 7** attach the assembled door gable onto the building using 7x50mm screws.

7x50mm screws.

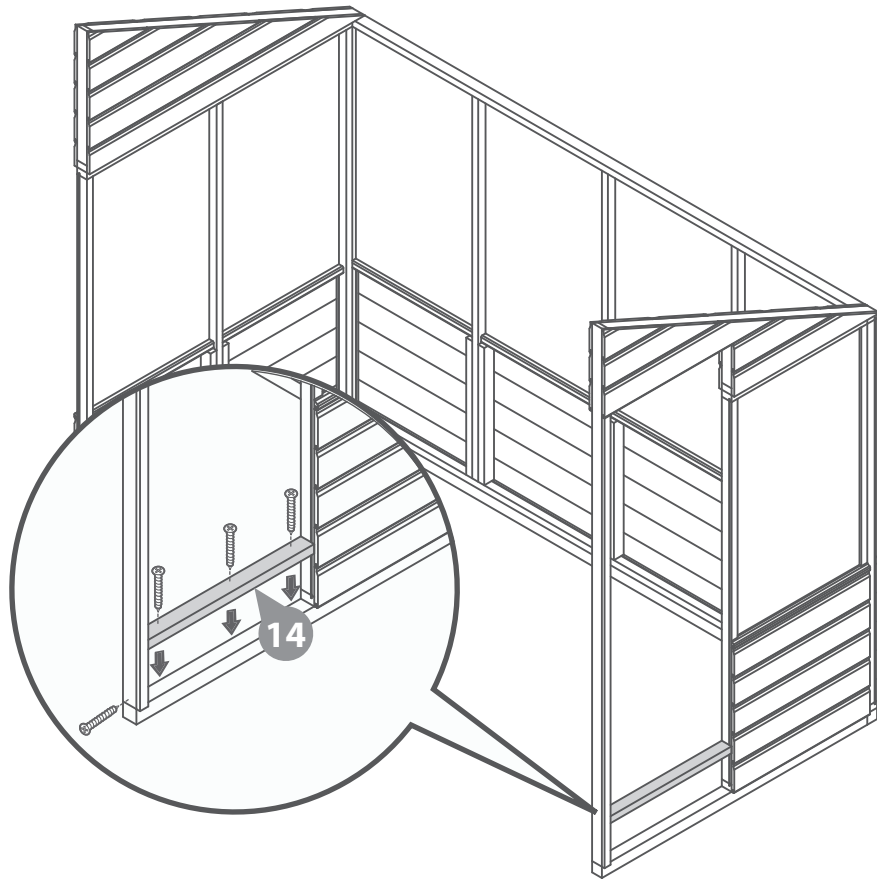


Step 10

Place a door/window frame (**No. 14**) into the door aperture against the door side panel (**No. 1**) and secure to the base frame using 3x40mm screws.

Once in place secure the door frame (**No. 13**) to the door/window framing using 1x50mm screw as shown in the illustration.

3x40mm screws
1x50mm screw

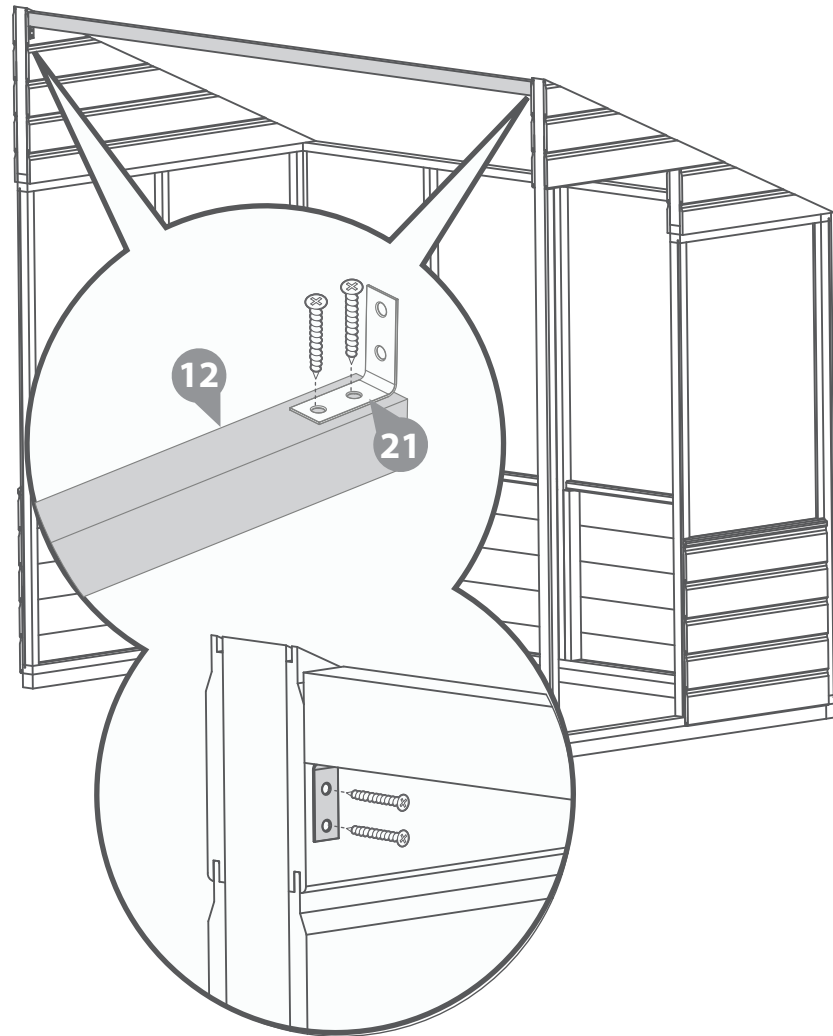


Step 11

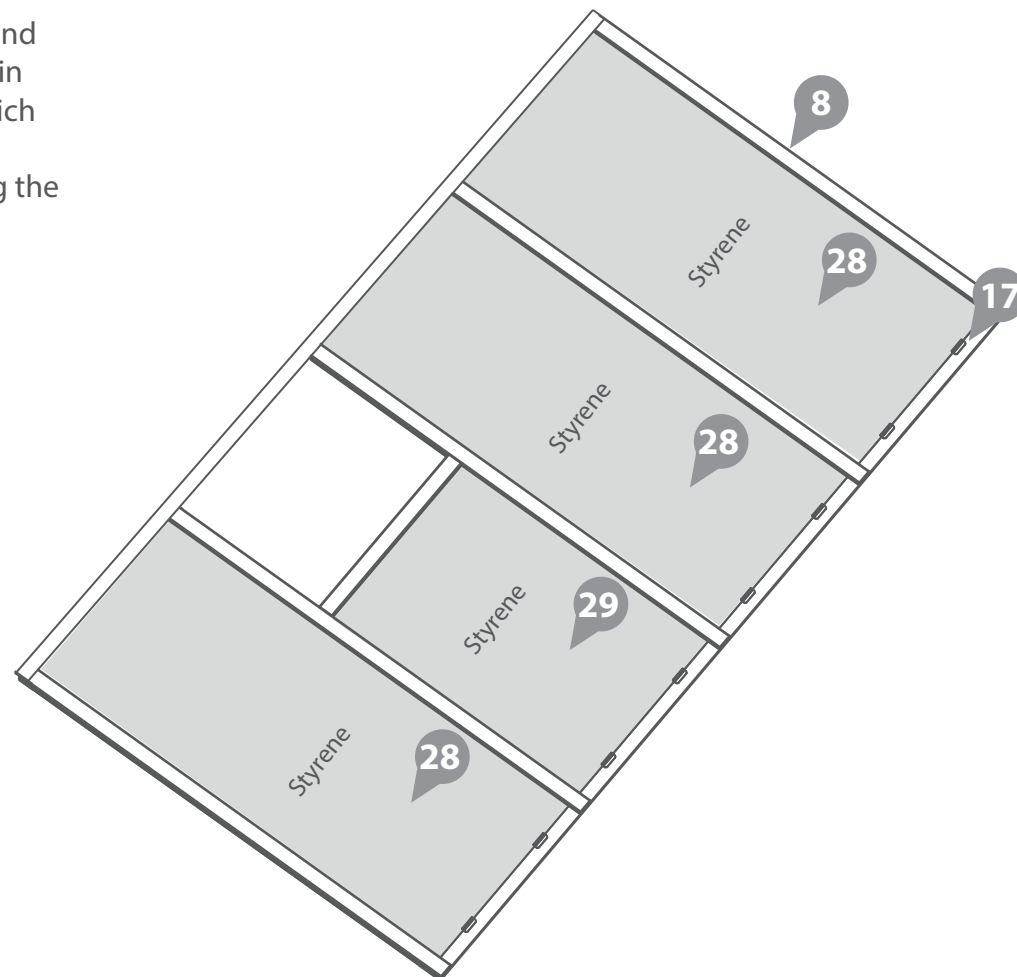
Attach the "L" brackets (**No. 21**) to either end of the ridge bar (**No. 12**) using 4x30mm screws.

*Ensure the "L" brackets are flush with each end of the ridge bar.

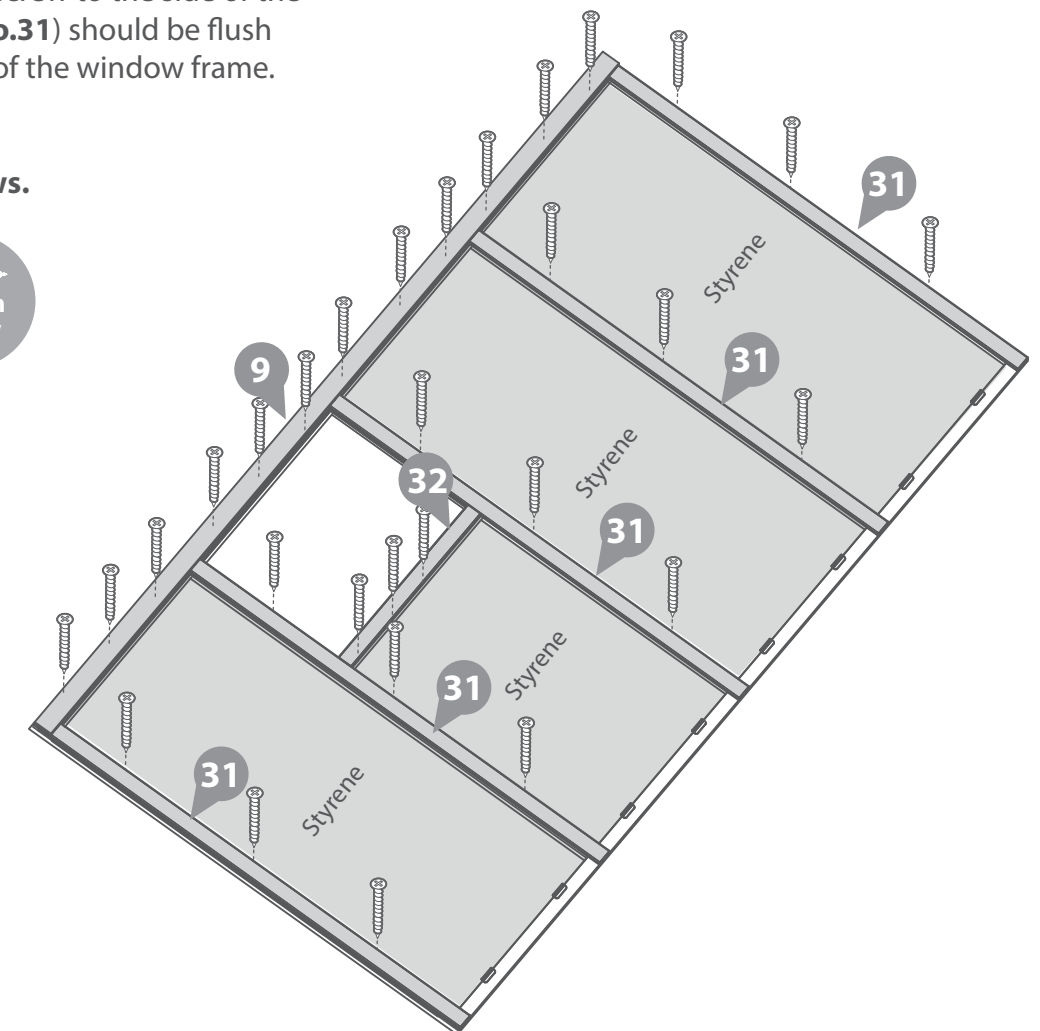
Secure the ridge bar between the gables (**internally**) and secure in place using 4x30mm screws, making sure the framing aligns with the pitch of the gables.

8x30mm screws**Step 12**

Lay the window panel down (**No. 8**) and place the styrene sheets (**No. 28, 29**) in position using the beads (**No. 17**) which will be screwed down with 2x16mm screws. Ensure the small strip is facing the bottom.

16x16mm Screws.**Step 13**

Fix the strips (**No. 9, 31, 32**) onto the window frame using 3x30mm screws per strip. Ensure you screw to the side of the styrene. Strips (**No.31**) should be flush with the bottom of the window frame.

30x30mm Screws.

Step 14

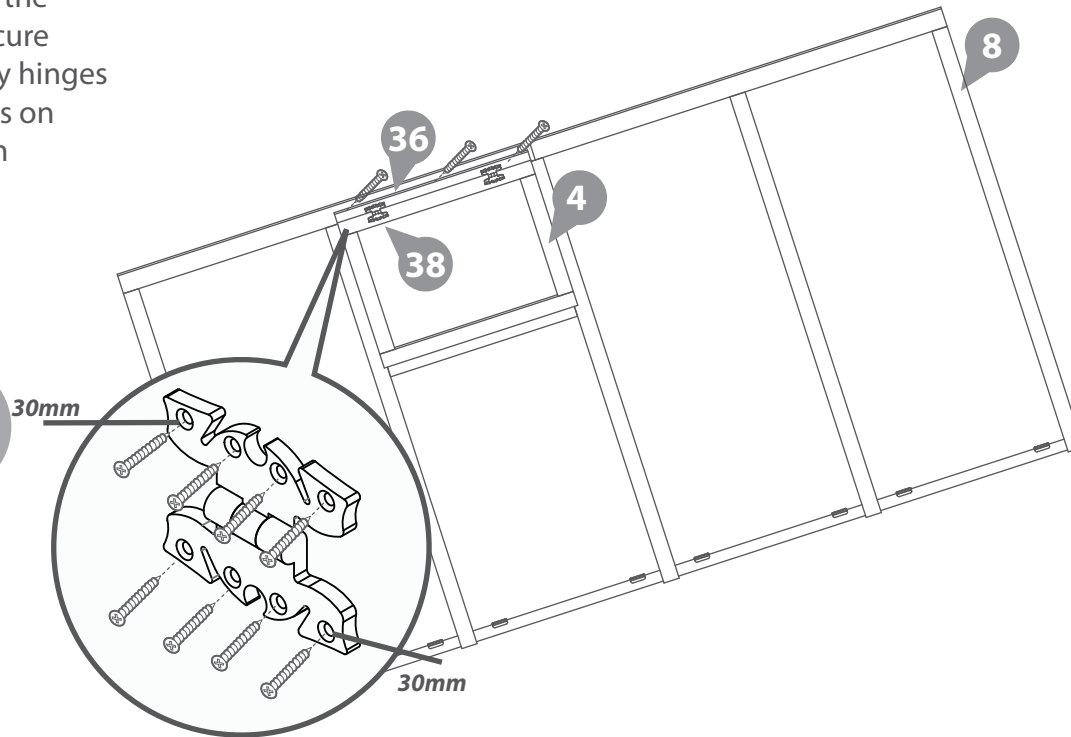
Place the window (**No. 4**) into the gap in the roof (**No. 8**) and secure onto strip (**No. 36**) 2x butterfly hinges (**No. 38**) using 4x16mm screws on the window side and 4x30mm screws on the roof strip.

20x30mm screws



16mm screw

30mm screw



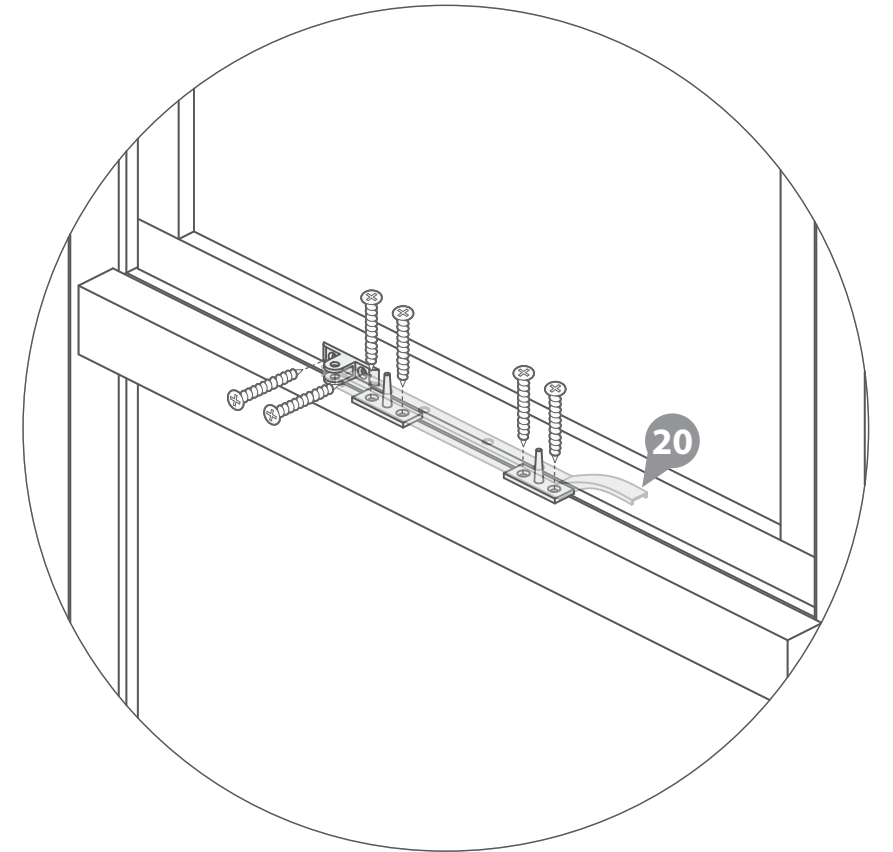
Step 15

Fix the casement stay (**No. 20**) to the back of the opening window and the pins to door/window frame as shown in the illustration using 6x20mm screws.

6x20mm screws



20mm screw



Step 16

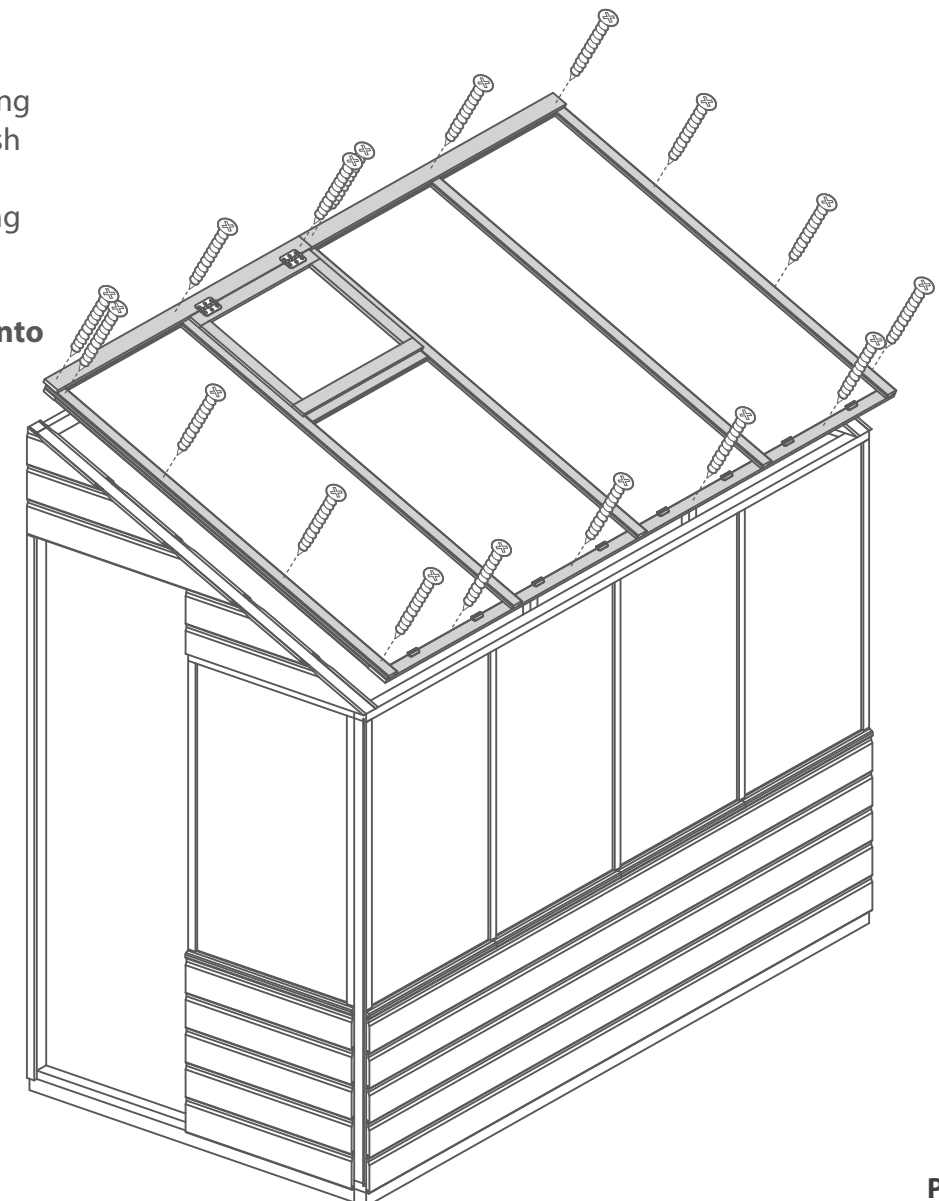
Place the roof onto the building making sure the back edge of the roof sits flush against the back of the gable. Once in position secure the roof to the building using 18x40mm screws.

***Ensure to screw through the roof into the framing below.**

18x40mm screws



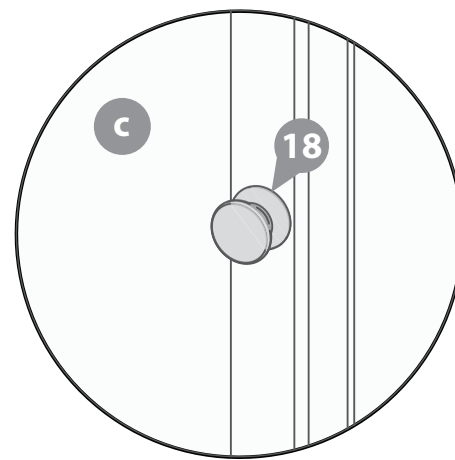
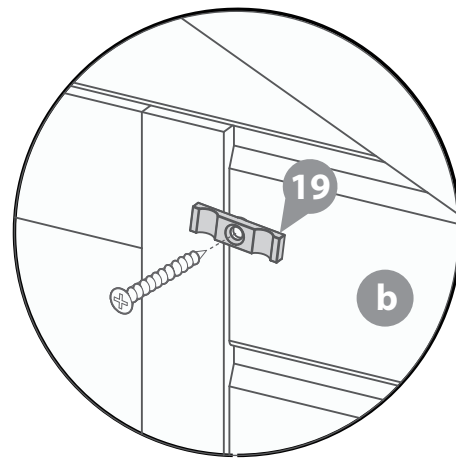
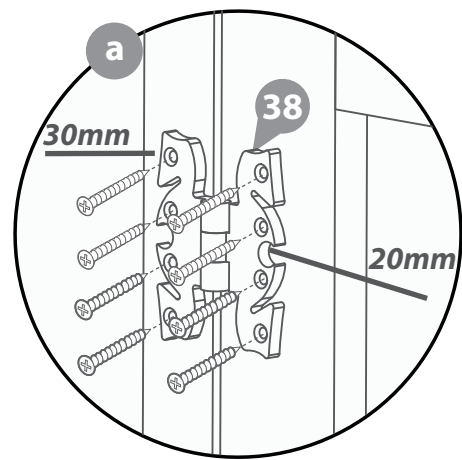
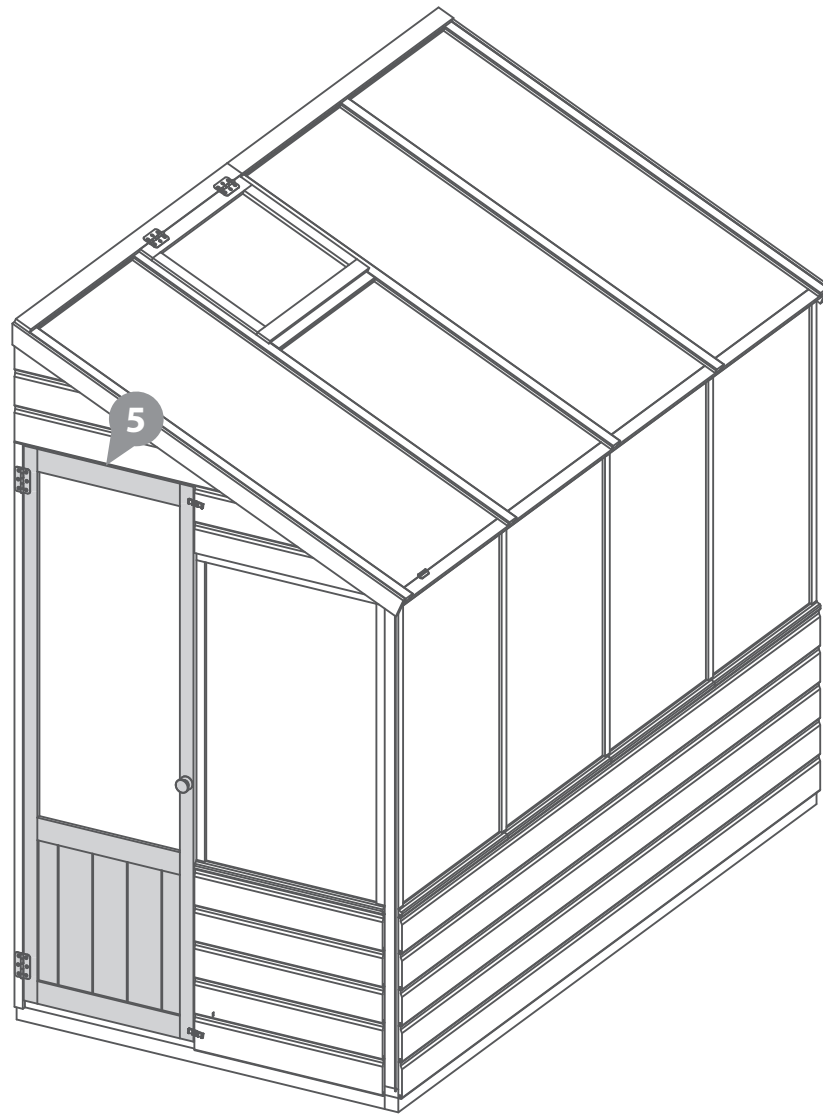
40mm screw



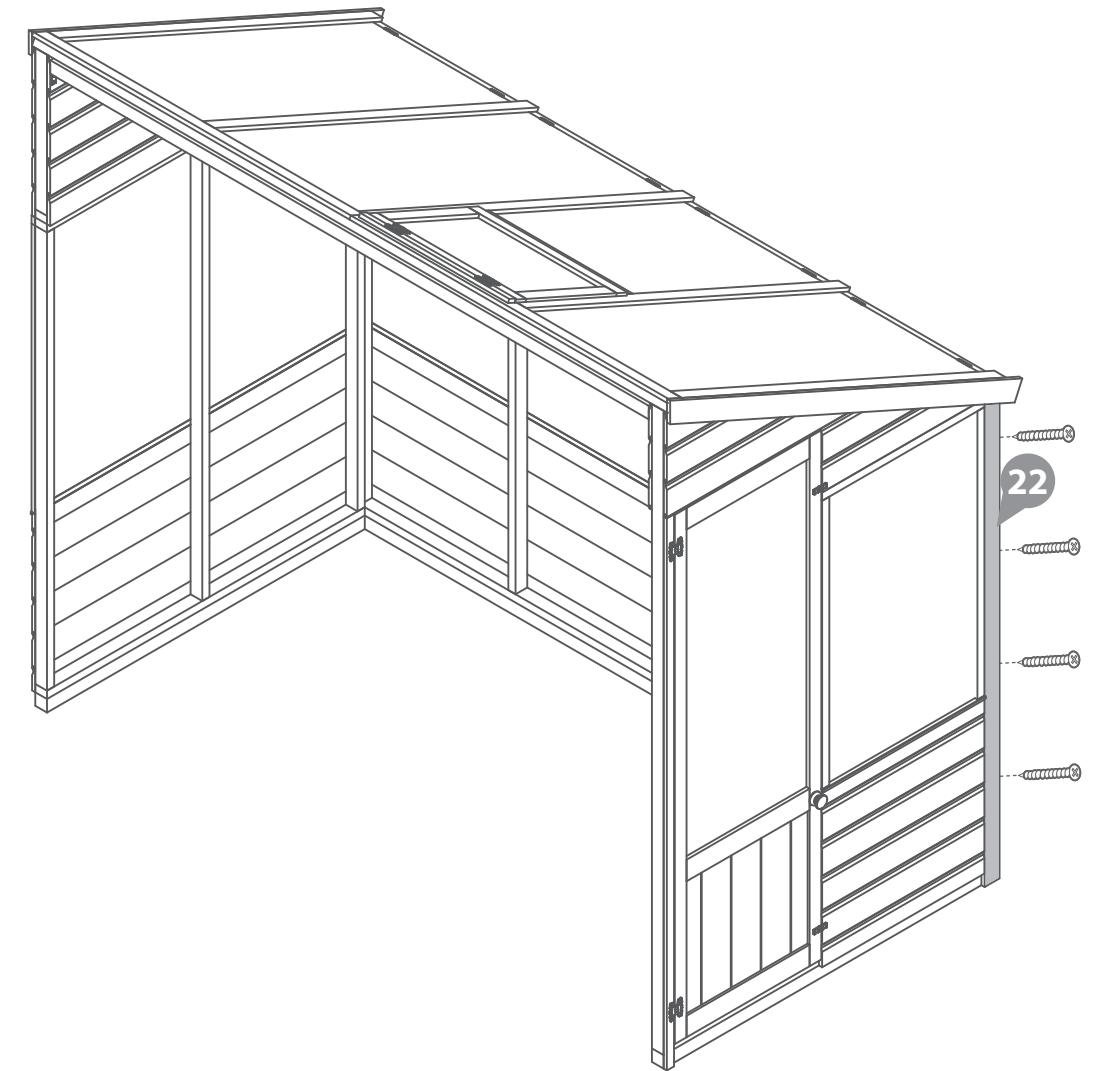
Step 17

- a** Rest the door (**No. 5**) into the aperture (*in the door gable*) and secure to the building with 2x butterfly hinges (**No. 38**) using 4x20mm (*on the door*) and 4x30mm screws (*on the door frame*) as shown in the illustration.
- b** Attach the turn buttons (**No. 19**) to the top and bottom of the assembled door gable using 1x30mm screw per turn button.
- c** Screw the door handle (**No. 18**) into the front of the door - *it is advisable to pre drill to avoid splitting the door.*

8x20mm screws
10x30mm screws

**Step 18**

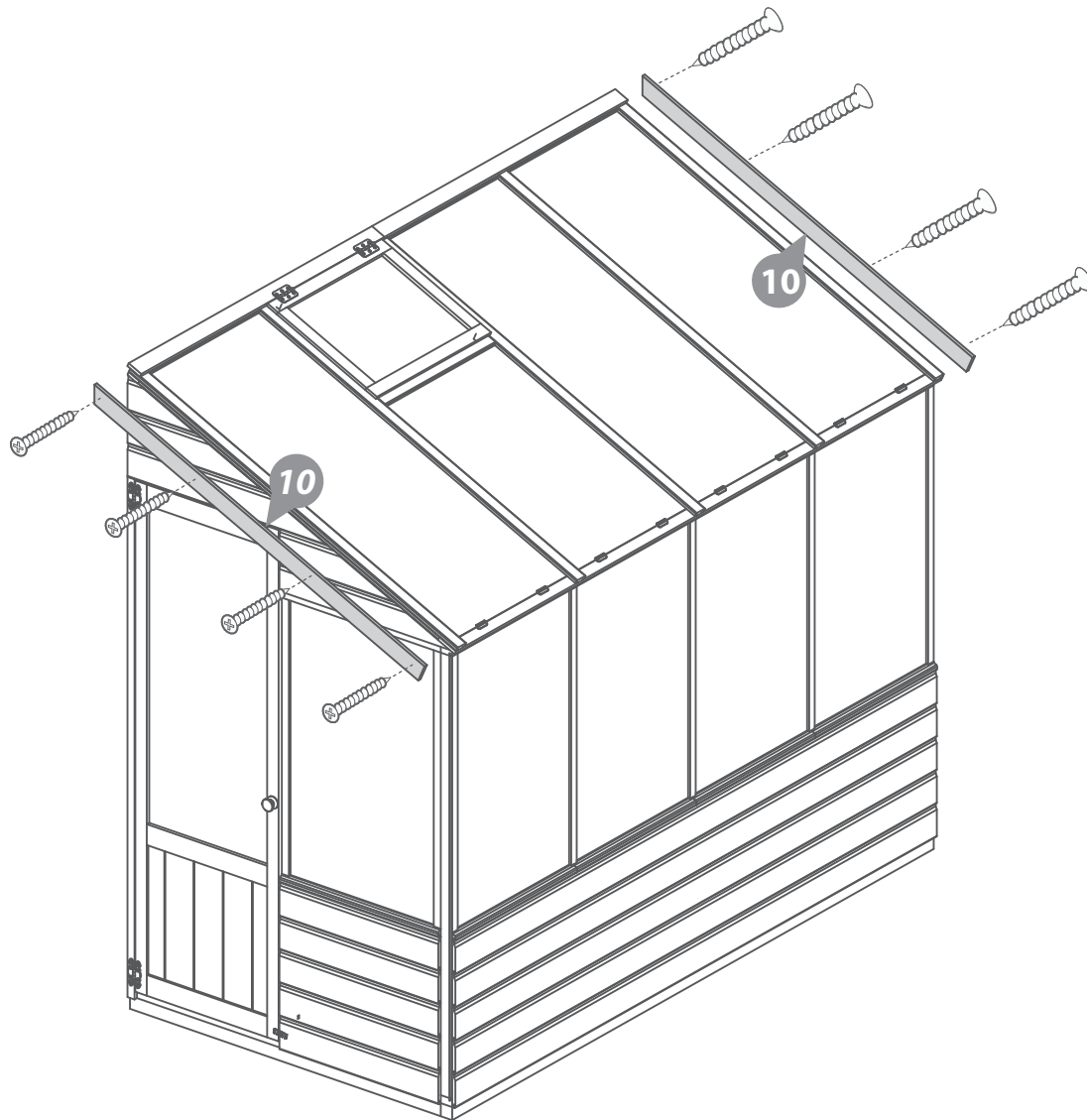
Fix the corner trims (**No.22**) in position using 4x30mm screws

8x30mm Screws

Step 19

Attach the fascia's (**No. 10**) to the top of the building, securing into position using 4x40mm screws per fascia.

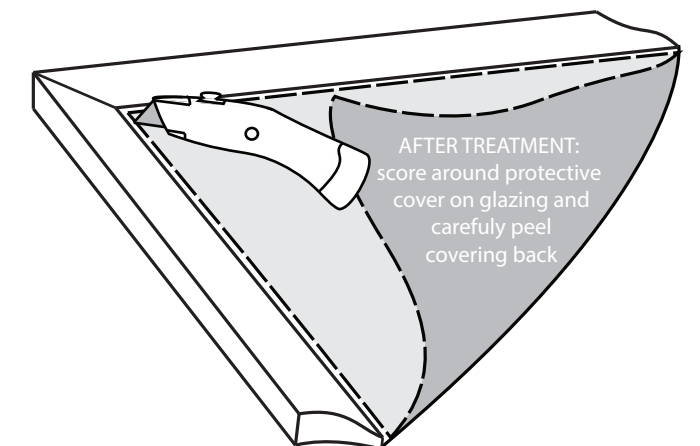
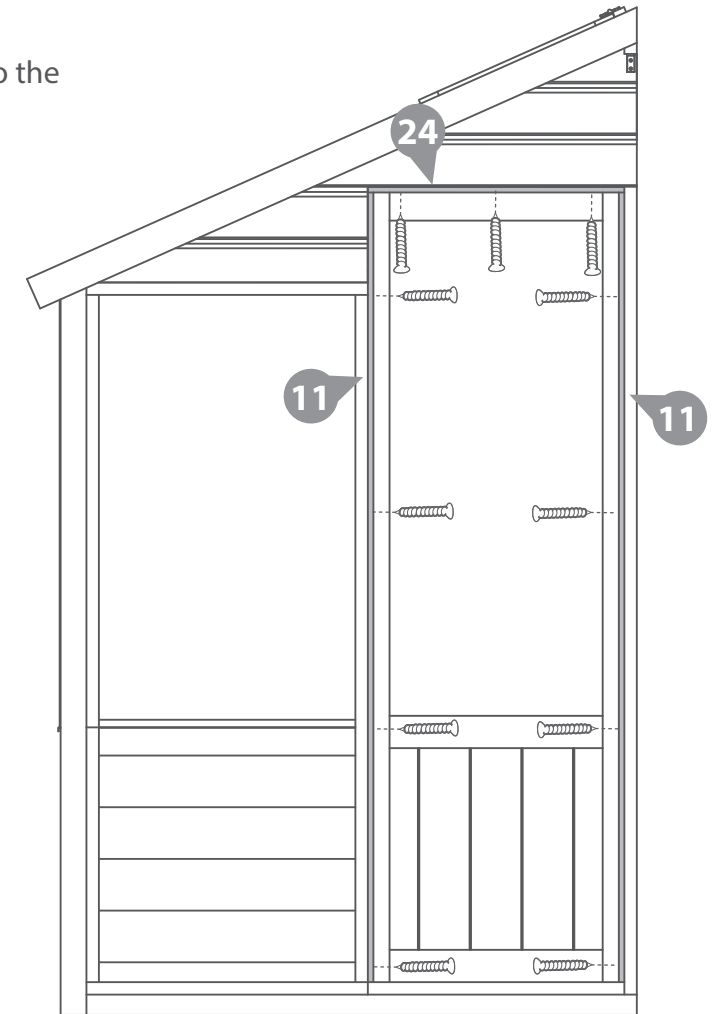
8x40mm screws



Step 20

Attach the door/window frame (**No. 24**) and two door strips (**No. 11**) internally to the framing around the door frame using 30mm screws.

11x30mm screws



WARRANTY & GUARANTEE

1

MANUFACTURERS WARRANTY

All our products are supplied with a 1 year warranty on all parts against manufacturing defects. This warranty does not cover movement, warping or splitting of timber products over time.

This warranty will be voided if any of the following occur:

1. The building has been customised or modified/adapted in any way.
2. The person claiming is not the original purchaser of the building.
3. Any damage has been caused by or as a result of misuse.
4. The building has not been maintained and cared for in accordance to our advisories and manufacturer's recommendations.
5. The building has not been treated annually or as per the manufacturer's recommendations, please ensure receipts are kept to validate this claim.
6. The building has not been erected, fitted or installed as per the supplier instructions.
7. The building has not been erected on a suitable sized firm flat, solid level concrete/slab base or placed on pressure treated bearers.
8. The building is or has been placed with 2 feet (60cm) of any obstructions (walls, trees, plants, fences etc.) which can allow moisture to penetrate the timber.
9. The roofing felt has been incorrectly fitted or damaged allowing water ingress, or not properly maintained.
10. Any windows and joints have not been sealed, inside and out, with silicone or other watertight sealant.
11. Any timber has been cut, pierced or drilled without subsequent application of approved cut-end treatment

2

ANTI-ROT GUARANTEE

Our products offer a 10 year anti-rot guarantee on all dip treated (a preparatory treatment) and 15 years on all pressure treated products. This guarantee covers solid timber against rot, decay, blue stain and insect attack. To validate the guarantee the building must be treated with a recognised wood preserver/waterproof top coat (as detailed within manufacturer's recommendations) within 3 months of assembly and annually thereafter. This guarantee does not cover movement, warping or splitting of timber products over time.

This guarantee will be voided if any of the following occur:

1. The building has been customised or modified/adapted in any way.
2. The person claiming is not the original purchaser of the building.
3. Any damage is caused by or as a result of misuse.
4. The building has not been maintained and cared for in accordance to our advisories and manufacturer's recommendations.
5. The building has not been treated annually or as per the manufacturer's recommendations, please ensure receipts are kept to validate this claim.
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10. Any windows and joints have not been sealed, inside and out, with silicone or other watertight sealant.
11. Any timber has been cut, pierced or drilled without subsequent application of approved cut-end treatment.

MANUFACTURERS RECOMMENDATIONS

Choosing the location for your garden building...

A minimum of 60cm should be left around the perimeter of your garden building to allow access for maintenance, annual treatment and to allow air flow around the building.

Where possible you should avoid placing your garden building underneath large trees to prevent the tree causing damage to the building.

Preparing the base for your garden building...

All our buildings must be built on a firm, level base to ensure the longevity of the building and prevent the wood from distorting. We recommend either concrete, concrete slabs or a wooden base, such as our 'Portabase'.

The base should be slightly smaller than the external measurement of the building, i.e. the cladding should overlap the base, creating a run off for water and preventing water from pooling underneath the building.

We also recommend that the floor of the garden building is a minimum of 25mm above the surrounding ground level to avoid flooding.

3 After installation...

Once your garden building has been installed it will need to be treated as soon as possible and annually to prevent the timber from deteriorating and to waterproof it. This is required to maintain the anti-rot guarantee.

Dip Treated buildings - Require a preservative treatment to protect against rot and decay and a waterproof treatment to prevent water ingress

We also recommend using a silicon sealant on the inside and outside of the glazing as soon as possible after assembly and treatment to fully seal the glazing.

Roofing felt/covering should be checked annually and replaced or fixed accordingly.

● General Maintenance...

As wood is a natural material it may be affected by the following:

Shrinkage and warping - The timber used in the construction of your building will have retained some of its natural moisture content. The moisture content of the timber will vary, depending upon prevailing environmental conditions, which will result in the components either naturally expanding or contracting. As the components dry out shrinkage may occur. A good waterproofing treatment from the start is the best protection to minimise the effect of moisture loss/intake. In extended periods of very warm weather getting some moisture to the building will help the overall balance. You can do this by spraying it down lightly with a garden hose. In contrast after snow fall try to remove the snow as best as possible from the roof to prevent moisture intake and to remove the extra weight.

Damp and mould - During the winter months, cold and damp conditions can result in an increased amount of moisture within your building, especially when used infrequently. Condensation can form on the timber and other items stored within your building. If left this moisture is likely to cause mould and mildew. To prevent the build-up of moisture, we recommend leaving the door or windows of your building open from time to time, to allow the fresh air to circulate. We also advise against storing wet or damp items in your garden building as this will also increase the level of moisture in the building. If mould or mildew does start to form within your building we recommend using an anti-mould cleaner to remove it and to prevent it spreading, which if left untreated could permanently damage your building.

Splits, cracks and knots - You may notice small splits and cracks in some components or holes may appear where knots shrink and fall out. This will not affect the structure of your building however if you wish to fill them this can be easily done using any good quality wood filler.

Sap - is naturally occurring in wood and may appear in some boards of your garden building. If you wish to remove the sap, we advise waiting until it is dry and then using a sharp knife to carefully remove it. If the removal of the sap causes a hole in the timber, we recommend using a good quality wood filler to fill it.